TECHNICAL DATA SHEET

SAFETY PANDA® Italian Style at Work

Name	Code
LECCE NEW S1P ESD	**32620NE S1PS FO SR ESD**

Product Range	Standard	EN ISO	Weight	Size range	Mondopoint	Packaging
STRONG	S1PS FO SR ESD	20345:2022+A1:2024	530 grams (1 shoe in size 42)	35 <> 48	11	10 pairs/carton (same size)

RESTYLED PRODUCT



TECHNICAL SPECIFICATIONS

TOE CAP · RESISTANCE, SAFETY · ERGONOMICS AND COMFORT · SLIP RESISTANCE DETERGENT · SHOCK ABSORBER · ANTISTATIC · COMPOSITE MIDSOLE · OUTSOLE WITH CLEATS · SLIP RESISTANCE GLYCERINE · ESD

SOLE

MICROLIGHT

The MICROLIGHT® soles combine cutting-edge PU compounds for both the foam midsole and the compact PU outsole. They deliver exceptional lightness, flexibility, and elasticity while ensuring excellent stability, wear resistance, and long-term comfort.

SOLE FEATURES

ANATOMICAL INTERNAL PROFILE · self cleaning · ANTI TORSION · ARCH SUPPORT

PROTECTIVE ELEMENTS

SUPER SHIELD

Multilayer polymeric toe cap, approximately 40% lighter than steel, yet able to resist impacts of up to 200 Joules and compressive loads of up to 15 Kilonewtons. Non-magnetic, thermally insulating, and corrosion-resistant, it provides complete protection for the toes.

SUPER SHELL

Crafted from multilayer polyester fabric, this protective plate is around 40% lighter than steel while delivering the same resistance to penetration forces, up to 1,100 Newtons. Flexible, non-magnetic, thermally insulating, corrosion-resistant and hypoallergenic, it safeguards 100% of the foot's resting surface

UPPER

JACQUARD® FABRIC

High-density polyamide fabric woven with a jacquard structure to enhance abrasion resistance and dimensional stability. Lightweight and breathable for intensive use.

LINING

AIRNET® MESH

Three-layer mesh ensuring breathability, moisture control, and lasting comfort.

FOOTBED

THERMOFORMED

Removable insole that evenly distributes weight, adapts to foot morphology, and provides antistatic, antibacterial, antifungal, and ESD protection. A cushioned heel insert further enhances comfort.

EXTRA

INFINITY INSERT · EXTRA-COMFORT PADDINGS · REAR TAB · METAL FREE · TLR TPU LEATHER REINFORCE

SAFETY TECHNICAL SPECIFICATIONS

Description	Measurement Unit	Requirement	Test Result
TOE CAP: Impact resistance	mm	≥ 14	15
TOE CAP: Compression resistance	mm	≥ 14	19,5
ANTI-PUNCTURE PLATE: Penetration resistance	N	≥ 1.100	1275
FOOTWEAR: Antistatic properties (in wet condition)	MΩ	≥ 0,1	8
FOOTWEAR: Antistatic properties (in dry condition)	MΩ	≤ 1.000	91
UPPER: Water vapour permeability	mg/cm2*h	≥ 0,8	14,3
UPPER: Water vapour coefficient	mg/cm2	≥ 15	115
UPPER: Water penetration after 60 min	g	≤ 0,2	-
UPPER: Water absorption after 60 min	%	≤ 30	-
INTERNAL LINING: Water vapour permeability	mg/(cm2*h)	≥ 2,0	19,8
INTERNAL LINING: Water vapour coefficient	mg/cm2	≥ 20	158,7
OUTSOLE: Abrasion resistance	mm3	≤ 150	12
OUTSOLE: Energy absorption of seat region (E)	J	≥ 20	33
OUTSOLE: Flexural resistance	mm	≤ 4	0
OUTSOLE: Interlayer bond strength	N/mm	≥ 4	4,1
OUTSOLE: Resistance to fuel oil (FO)	%	≤ 12	2,3

ADDITIONAL FEATURES

Test	Measurement Unit	Requirement	Results
Electrical resistance for ESD footwear (Requirements IEC 61340-5-1:2016)	MΩ	≤ 1,00	pass
Resistance to hot contact (HRO)	-	autsoles shall not melt and develop any cracks when bent	-
Cold insulation of outsole complex (CI) 30min/-17°C (temperature decrease on the upper surface of the insock)	°C	≤ 10	-
Heat insulation of outsole complex (HI) 30min/150°C	°C	≤ 22	-
Water resistance (WR) (Total wetted area inside the footwear)	cm2	after 80 min.	-
Electric hazard resistance (EH) 18kV / 60 Hz (Electric flux)	MΩ	≤ 100	-

SOLE DESIGN AND PERFORMANCE



TRACTION · STABILITY · GRIP · BRAKING · SELF-CLEANING · LADDER GRIP

ENERGY ABSORPTION COEFFICIENT IN THE HEEL AREA

0 MINIMUM VALUE REQUIRED 20 | TEST RESULT 33 — 65%

INDUSTRIES

STORAGE, CARE AND MAINTENANCE

- PANDA SAFETY footwear should be stored in original packaging, storage temperature should not exceed 35°C, humidity should be less than 80% and without the influence of direct sunlight.
- Sandals, shoes and boots should be cleaned after each use; dry off the shoes, not in proximity to or in direct contact with stoves or other sources of heat.
- Carry out the periodic treatment of the uppers with suitable products containing wax, grease, silicone, etc.
- Avoid contact with aggressive chemicals and extreme temperatures.
- Verify the good state before each use.

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